# robot of coupe®



R 401 • R 402 • R 402 V.V.

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  R 401 R 402 R 402 V.V.
  BOWL CUTTER/VEGETABLE PREPARATION

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# **ROBOT-COUPE S.N.C., LIMITED WARRANTY**

Your new ROBOT-COUPE appliance is warranted to the original buyer for a period of one year from the date of sale if you bought it from ROBOT-COUPE s.N.C.

If you bought your ROBOT-COUPE product from a distributor your product is covered by your distributor's warranty (Please check with your distributor terms and conditions of the warranty).

The ROBOT-COUPE S.N.C. limited warranty is against defects in material and/or work-manship.

# THE FOLLOWING ARE NOT COVERED BY THE ROBOT-COUPE s.n.c. WARRANTY:

Damage caused by abuse, misuse, dropping, or other similar damage caused by or resulting from failure to follow assembly, operating, cleaning, user maintenance or storage instructions.

- **2** Labour to sharpen and/ or replacements for blades which have become blunt, chipped or worn after a normal or excessive period of use.
- **3** Materials or labour to replace or repair scratched, stained, chipped, pitted, dented or discoloured surfaces, blades, knives, attachments or accessories.
- **4** Any alteration, addition or repair that has not been carried out by the company or an approved service agency.
- **5** Transportation of the appliance to or from an approved service agency.
- **6** Labour charges to install or test new attachments or accessories (i.e., bowls, discs, blades, attachments) which have been arbitrarity replaced.
- **7** The cost of changing direction-of-rotation of three-phase electric motors (Installer is responsible).

**8** - SHIPPING DAMAGES. Visible and latent defects are the responsibility of the freight carrier. The consignee must inform the carrier and consignor immediately, or upon discovery in the case of latent defects.

KEEP ALL ORIGINAL CONTAINERS AND PACKING MATERIALS FOR CARRIER INSPECTION.

Neither ROBOT-COUPE S.N.C. nor its affiliated companies or any of its distributors, directors, agents, employees, or insurers will be liable for indirect damage, losses, or expenses linked to the appliance or the inability to use it.

The ROBOT-COUPE s.n.c. warranty is given expressly and in lieu of all other warranties, expressed or implied, for merchantability and for fitness toward a particular purpose and constitutes the only warranty made by ROBOT-COUPE s.n.c. France.

# RECOMMENDATIONS CONCERNING THE INSTALLATION OF VARIABLE-SPEED APPLIANCES AND PERSONAL SAFETY

These recommendations apply to machines equipped with an induction motor and a single-phase wobbulator.

#### NB:

- The electrical circuit and the protective devices must comply with national regulations.
- The machine must be wired in by a qualified electrician

#### Protecting your appliance

- Like all electronic devices, wobbulators include components that are sensitive to electrostatic discharges (ESDs). Before conducting any work on these wobbulators, technicians must therefore rid themselves of electrostatic charges.
- The machine must be disconnected from the mains supply before any internal connection operations are carried out.
- Repeatedly switching on the appliance will cause the wobbulator to overload and may result in its destruction. After the machine has been switched off, you must wait for 3 minutes before switching it back on again.

#### Wiring

 The appliance requires single-phase\* current as far as the wobbulator, which turns the latter into variable-speed three-phase current to supply the motor.

- You must connect the machine to a 200-240 V / 50 or 60 Hz single-phase\* alternating current supply with an earthed socket. A higher voltage will destroy the wobbulator.
- The earthed socket ensures operator safety.

#### Circuit interrupters ensuring user safety

Ground fault circuit interrupters (GFCIs) intended for variable-speed appliances need to be selected with great care in order to ensure operator safety. GFCIs may be sensitive to alternating current (type AC), impulse current (type A) or all currents (type B).

**Danger!** Wobbulators feature a bridge-connected rectifier of the mains supply voltage. For this reason, in the event of an earth contact, a continuous fault current may fail to trip a differential circuit breaker that is only sensitive to alternating current (type AC).

As the appliance has a single-phase\* supply, it is therefore advisable to use a GFCI that is sensitive to impulse current (type A), identified by the following symbol: .

**Caution**: these GFCIs may go under different names, according to the manufacturer.

Appliances with wobbulators produce a fault current on the earth wire. This current may be sufficient to trip the differential circuit breaker unnecessarily. This may occur if:

- Several variable-speed appliances are connected to the same GFCI.
- The appliance produces a fault current that is above the GFCI's actual trip threshold.

**Caution**: As there are manufacturing tolerances, the actual trip threshold of a GFCI will be between 50% and 100% of its theoretical nominal threshold. Should a problem arise, measure the fault current and the GFCI's actual trip threshold.

You can begin by consulting the characteristics of your appliance in the table below:

A It		Conductor	GFCI (Ph + N)		
Appliance	Mains supply	Cross-section (mm²)	Gauge (A)	Threshold (mA)	
R 402 V.V.	200 - 240V 50 or 60 Hz single-phase	1.5	B16	≥ 30	

\* Except for specific three-phase 200-240 V models sold in Japan.

# **IMPORTANT WARNING**



WARNING: In order to limit accidents such as electric shocks, personal injury or fire, and in order to limit material damage due to misuse of the appliance, please read these instructions carefully and follow them strictly. Reading the operating instructions will help you get to know your appliance and enable you to use the equipment correctly. Please read these instructions in their entirely and make sure that anyone else who may use the mixer also reads them beforehand.

#### **UNPACKING**

- Carefully remove the equipment from the packaging and take out all the boxes or packets containing attachments or specific items.
- WARNING some of the tools are very sharp e.g. blade, discs... etc.

#### **INSTALLATION**

• We recommend you install your machine on a perfectly stable solid base.

#### CONNECTION

- Always check that your mains supply corresponds to that indicated on the rating plate on the motor unit and that it can take the amperage.
- The machine must be earthed.
- With the three-phased version, always check that the blade rotates in an anti-clockwise direction.

#### **HANDLING**

• Always take care when handling the blades or discs - they are very sharp.

#### **ASSEMBLY PROCEDURES**

• Follow the various assembly procedures carefully (see page 20) and make sure that all the attachments are correctly positioned.

#### USE

- Never try to override the locking and safety systems.
- Never introduce any object into the container where the food is being processed.
- Never push the ingredients down with your hand.
- Do not overload the appliance.
- Never switch the appliance on while it is empty.

#### **CLEANING**

- As a precaution, always unplung your appliance before cleaning it.
- Always clean the appliance and its attachments at the end of each cycle.
- Never place the motor unit in water.
- For parts made of aluminum alloys, use cleaning fluids suitable for aluminum.

- For plastic parts, do not use detergents that are too alkaline (i.e., containing too much caustic soda or ammonia...)
- Robot-Coupe can in no way be held responsible for the user's failure to follow the basic rules of cleaning and hygiene.

#### **MAINTENANCE**

- Before opening the motor housing, it is absolutely vital unplung the appliance.
- Check the seals and washers regularly and ensure that the safety devices are in good working order.
- It is particularly important to maintain and check the attachments since certain ingredients contain corrosive agents e.g. citric acid.
- Never operate the appliance if the power cord or plug has been damaged in any way or if the appliance fails to work properly or has been damaged in any way.
- Do not hesitate to contact your local Maintenance
   Department if something appears to be wrong.



The food processor is perfectly geared to professional needs. It can perform any number of tasks, which you will gradually discover as you use it.

The food processor consists of a bowl cutter and vegetable preparation attachment. In cutter mode, it can be used to process meat, vegetables, fine stuffing, mousse, grinding, kneading,... in less than 5 minutes for even the longest tasks. In the vegetable preparation version, the device has a wide range of discs for thin slicing, grating and julienne vegetables. The R 402/R 402 V.V. allows more functions: dicing and French fries.

Its numerous functions will open the door to a whole new culinary world.

Thanks to its simple design, all components requiring frequent handling for maintenance or cleaning can be fitted and removed in a trice

This manual contains important information designed to help the user get the most out of his or her R 401/R 402/R 402 V.V. bowl cutter/vegetable preparation device.

We therefore recommend that you read it carefully before using your machine. We have also included a few examples to help you get the feel of your new machine and appreciate its numerous advantages.

# SWITCHING ON THE MACHINE



#### WARNING

This appliance must be plugged into an earthed socket (risk of electrocution).

#### ADVICE ON ELECTRICAL CONNECTIONS

Before plugging in, check that your power supply corresponds to that indicated on the machine's identification plate.

#### **THREE PHASE R 402**

The R 402 comes with different types of motor:

400 V / 50 Hz / 3 220 V / 60 Hz / 3 380 V / 60 Hz / 3

This machine is supplied with a cable to which you simply attach the appropriate electrical plug or isolator for your system. The cable has four wires, one earth wire, plus three phase wires.

#### If you have a 4-pin plug:

- 1) Connect the green and yellow earth wire to the earth pin.
- 2) Connect the three other wires to the remaining pins.

If you have more than 4 pins in the plug, please note the ROBOT-COUPE does not require a **neutral** wire.

Switch on the empty machine, making sure that the blade is rotating properly in an anti-clockwise direction.

On the motor unit, a red arrow marks the blade rotation direction.

If the blade turns in a clokwise direction, swap over two wires.

# GREEN / YELLOW is the earth, DO NOT DISCONNECT

Swap either: the **1** and the **2** 

the  $\mathbf{0}$  and the  $\mathbf{3}$ 

or the  $\mathbf{Q}$  and the  $\mathbf{Q}$ 

#### **SINGLE PHASE R 401**

The single phase R 401 is fitted with various types

of motors: 230 V / 50 Hz / 1 115 V / 60 Hz / 1

220 V / 60 Hz / 1

The machine comes with a single phase plug connected to a power cord.

#### **SINGLE PHASE R 402**

The single phase R 402 is fitted with various types

of motors: 230 V / 50 Hz / 1

240 V / 50 Hz / 1 120 V / 60 Hz / 1

220 V / 60 Hz / 1

The machine comes with a single phase plug connected to a power cord.

#### SINGLE PHASE R 402 V.V. (Variable speed)

The R 402 V.V. is available with a single phase motor + variable speed: 230 V / 50 - 60 Hz /1

The standardized plug must be calibrated to a minimum of 10 amps and preferably 16 amps, if the appliance is used intensively.

#### CONTROL PANEL

#### R 401

Red switch = Off switch

Green switch = On switch

Black switch = Pulse control

#### R 402

Red switch = Off switch

Green switch = On switch

Black switch = Pulse control

Speed selector Single phase R 402

50 Hz : 500 or 1500 rpm. 60 Hz : 600 or 1800 rpm.

Speed selector Three phase R 402

50 Hz : 750 or 1500 rpm. 60 Hz : 900 or 1800 rpm.

R 402 V.V.: Speed variation for cutter bowl from

300 to 3.000 rpm.

for **vegetable preparation** from

300 to 1.000 rpm.

#### **ASSEMBLY**

#### CUTTER BOWL ATTACHMENT



1) With the motor base facing you, make sure that the bowl is straight in relation to the motor shaft, with the magnetic bar moved slightly to the left.

2) Turn the bowl to the right until the motor base connectors are securely positioned in their sockets.

The handle is now in front of you.



3) Engage the blade on the motor shaft and lower it right to the bottom of the bowl.

Make sure that it is correctly positioned, by rotating it in the bowl.



4) Place the lid on the bowl and rotate to the right until it clicks.

The device is now ready for use. The green light should therefore be illuminated.

#### VEGETABLE PREPARATION ATTACHMENT

The vegetable preparation attachment consists of two detachable parts: the stainless steel vegetable preparation bowl and the lid.

1) With the motor base facing you, fit the stainless steel bowl onto the motor base; the ejection chute should be on your right.



2) Turn the bowl to the right until the motor base connectors are securely positioned in their sockets.

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3) Engage the white plastic sling plate on the motor shaft and check that it is properly positioned at the bottom of the bowl.

Depending on type of use (Side A or B), disengage the plate from the ejecting disc hub, return it and engage it back.



SIDE A facing upwards (ejection rib downwards) for any vegetables or citrus fruit which require careful handling (tomatoes, mushrooms...).



SIDE B facing upwards (ejection rib upwards) for all other types of fruit or vegetables.

- 4) Choice of disc:
- a) If you have opted for a slicing, grating or julienne disc:

Position the disc on the sling plate.



#### Only for the R 402 / R 402 V.V. models:



b) If you have chosen the dicing equipment:

i.e. a grid and slicing disc.

Only the 8 mm and 10 mm discs can be fitted with a dicing grid.

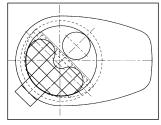
Position the dicing grid in the vegetable preparation bowl

#### • INSTALLING THE DICING GRID:

These grids can be positioned in two different ways depending on the type of hopper used in order to avoid any false starts.

• Position 1: Using the large hopper.

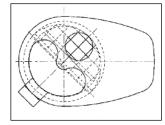
In this case, the dicing grid should be positioned so that its blades are vertically aligned with the hopper. (You must be able to see the grid



blades when looking into the hopper.)

#### • Position 2: Using the cylindrical hopper.

In this case, the grid must be positioned so that the blades are vertically aligned with the tube. (You must be able to see the grid blades when looking into the tube.)





Next fit the appropriate slicing disc and screw the slicer on the motor shaft with the butterfly nut.



c) If you want to use the French fries potatoes cutting equipment:

This equipment comprises a French fries grid and a special French fries slicing disc.

Position the French fries grid in the vegetable preparation bowl. Check that it is correctly positioned with the French fries plate positioned at the outlet.

Next fit the appropriate slicing disc and screw the slicer on the motor shaft with the butterfly nut.



#### For both R 401, R 402 and R 402 V.V. models:

5) Place the lid on the bowl and rotate to the right until the lid clicks, to form an extension of the bowl.





#### **USE & EXAMPLES**

#### CUTTER BOWL ATTACHMENT

The cutter will enable you to perform all your cutting tasks in minimum time; we recommend therefore, that you keep a close eye on the mixture in order to obtain the desired results.

The pulse control allows you to stop and start the machine for high-precision control when working with certain types of ingredients.

USES	Max processing Quantity (in kg)	(Rpm)	Max processing Quantity (in kg)	(x100 rpm)	Processing time (in mn)
	R 401 aı	nd R 402	R 402	2 V.V.	
СНОР					
• MEAT					
Hamburgers / steak tartare	1	1500	1	12-15	3
Sausage meat /tomatoes	1,5	1500	1,5	12-15	3
Terrine / pâté	1,5	1500	1,5	12-15	4
• FISH					
Brandade	1,3	1500	1,5	30	5
Terrines	1,3	1500	1,5	30	5
• VEGETABLES					
Garlic / parsley / onion / shallots	0,3-1,2	1500	0,3-1,2	15-20	3
Soup / purées	2	1500	2	25-30	4
• FRUIT					
Compotes /purées	2	1500	2	25-30	4
EMULSIFY		-			=
Mayonnaise/ailloli/remoulade sauce	2	600/1500	2	6-15	3
Hollandaise / béarnaise	2	600/1500	2	6-15	5
Snail or salmon butter	2	600/1500	2	6-15	4
KNEAD					
Shortcrust pastry / shortbread	1,3	1500	1,5	9-15	4
Flaky pastry	1,3	1500	1,5	9-15	4
Pizza dough	1,3	1500	1,5	9-15	4

USES	Max processing Quantity (in kg)	Suggested Speed (Rpm)	Max processing Quantity (in kg)	Suggested Speed (x100 rpm)	Processing time (in mn)
	R 401 ar	R 401 and R 402		R 402 V.V.	
GRIND					
Dried fruit	0,9	1500	1,1	9-15	4
Ice	0,9	1500	1,1	9-15	4
Breadcrumbs	0,9	1500	1,1	9-15	4

The cutter version of the R 401 / R 402 / R 402 V.V. has numerous other applications. The above quantities and times are approximate and may vary according to the quality of the ingredients and recipes.

#### VEGETABLE PREPARATION ATTACHMENT

The vegetable preparation attachment consists of two hoppers:

- one large hopper for cutting vegetables such as cabbage, celeriac, etc...
- a cylindrical hopper for long vegetables and high-precision cutting.

For optimum cutting, use this section as a guide.

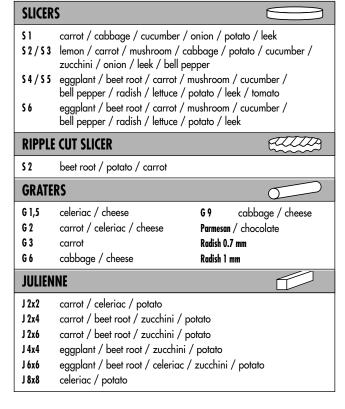
#### **HOW TO USE THE LARGE HOPPER**

- Raise the lever and release the hopper opening.
- Fill hopper with vegetables.
- Replace the lever at the base of the hopper.
- Start to press the lever, switch on machine and maintain pressure until there are no vegetables left in the hopper.

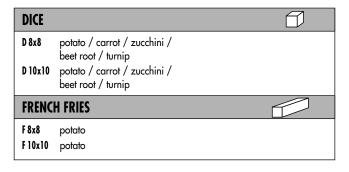
#### HOW TO USE THE CYLINDRICAL HOPPER

- Fill hopper with vegetables.
- Start to press the button and switch on machine.
- Maintain pressure until all the vegetables have been processed.

#### For R 401, R 402 and R 402 V.V. models



#### For R 402 and R 402 V.V. only



#### **OPTIONS**



A **serrated blade** is available as an option and is mainly intended for kneading and grinding.

A slightly serrated blade is also available. This blade has the same function as a straight blade. It has been conceived for a longer lasting cut performance but with no sharpening possibility.

We advise you to use this blade mainly to chop parsley.



#### **CLEANING**

## **WARNING**

As a precaution, always unplug your appliance before cleaning it (risk of electrocution).

#### MOTOR BASE

Never immerse the motor base in water. Clean using a damp cloth or sponge.

#### CUTTER BOWL ATTACHMENT

After removing the lid, remove the bowl from the motor base by rotating it to the left. Pull up to disengage, leaving the blade in the bowl in order to prevent any spillage when working with liquids.

If the food has a solid consistency, remove the blade and empty the bowl.

Replace the bowl, place the blade back on the shaft and switch on the machine in order to remove any mixture which may have stuck to the blade.

If you wish, you can rinse the bowl by filling it with hot water and switching on for a few minutes.

#### VEGETABLE PREPARATION ATTACHMENT

Remove each of the parts, i.e.: the lid, disc, sling plate and bowl and clean.

Diswashers are best avoided. Instead we recommend that you clean the machine by hand, using washing-up liquid.

#### • BLADE

After cleaning the blade, always dry the blades well to prevent rusting.

## A IMPORTAN

Check that your detergent is suitable for cleaning plastic parts. Some washing agents are too alkaline (e.g. high levels of caustic soda or ammonia) and totally incompatible with certain types of plastic, causing them to deteriorate rapidly.

#### **MAINTENANCE**

#### BLADE

We strongly recommend that the blades (smooth ones) are sharpened daily using sharpening stone supplied with machine.

The quality of the cut depends mainly on the sharpness of your blades and the degree of wear. The blades are actually wearing parts, which should be replaced occasionally to ensure consistent quality in the final product.

#### MOTOR SEAL

The motor seal on the shaft should be lubricated regularly using a food safe lubricant.

In order to keep the motor completely watertight, it is advisable to check the motor seal regularly for wear and tear and replace if necessary.

The motor seal can be easily replaced without having to remove the motor, so we strongly advise you to ensure that is in good condition.

#### BOWL LOCATING PLATES

If these plates wear out, the bowl will no longer be securely attached to the motor base.

This makes it awkward to use since the bowl can come loose during processing.

There is no risk to the user however, because the safety system will automatically stop the machine.

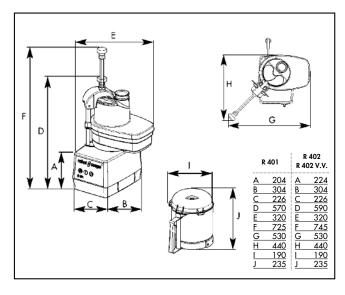
It is advisable therefore to change these plates in order to ensure maximum ease of use.

# TECHNICAL SPECIFICATIONS

#### WEIGHT

	Net	Gross	
R 401 (without disc)	13 kg	16 kg	
R 402 Three Phase (without disc)	16,5 kg	19,5 kg	
R 402 Single Phase (without disc)	16 kg	19 kg	
R 402 V.V. (without disc)	15 kg	18 kg	

#### DIMENSIONS (in mm)



#### WORKING HEIGHT

We recommend that you position the food processor on a stable worktop so that the upper edge of the large feed hopper is at a height of between 1.20 m and 1.30 m.

#### NOISE LEVEL

The equivalent continuous sound level when the food processor is operating on no-load is less than 70 dB (A).

#### • ELECTRICAL DATA

#### R 401 single-phase machine

Motor	Speed (Rpm)	Power (Watts)	Intensity (Amp.)
230 V / 50 Hz	1500	700	5.7
115 V / 60 Hz	1800	700	12
220 V / 60 Hz	1800	700	5.7

#### R 402 single-phase machine

Motor	Vegetable Attachment Speed (Rpm)	Cutter speed (Rpm)	Power (Watts)	Intensity (Amp.)
230 V / 50 Hz	500	1500	700	5.4
120 V / 60 Hz	600	1800	700	9
220 V / 60 Hz	600	1800	700	5.4

#### R 402 three-phase machine

Motor	Vegetable Attachment Speed (Rpm)	Cutter speed (Rpm)	Power (Watts)	Intensity (Amp.)
400 V / 50 Hz	750	1500	400 750	1.3 1.6
220 V / 60 Hz	900	1800	400 750	2.3 3.0

#### R 402 V.V. single-phase machine

Motor	Vegetable Attachment Speed (Rpm)	Cutter speed (Rpm)	Power (Watts)	Intensity (Amp.)
230 V / 50-60 Hz	300 to 1000	300 to 3000	1000	10

#### **SAFETY**

# The R 401 / R 402 / R 402 V.V. are fitted with a magnetic safety device and motor braking system.

As soon as you open the cutter lid, the motor stops. To restart the machine, simply close the lid and press the green switch.

## A

#### WARNING

# The blades and discs are extremely sharp. Handle with care.

As soon as you open the lever of the vegetable preparation attachment, the motor stops. As soon as you close the lever, the machine restarts. Beyond 4 or 5 seconds opening time, simply close the lever and press the green switch.

In order to avoid splash when processing liquid preparation in the cutter bowl, we recommend you to stop the machine before opening the lid.

The R 401, R 402 and R 402 V.V. are fitted with a **thermal cut-out** which automatically stops the motor if the machine is left on for too long or overloaded. If this happens, allow the machine to cool completely before restarting.

### A REMEMBER

Never try to override the locking and safety systems.

Never introduce any object into the container where the food is being processed.

Never push the ingredients down with your hand.

Do not overload the appliance.

Never switch the appliance on while it is empty.

#### **STANDARDS**

#### MACHINES IN COMPLIANCE WITH:

- The following European directives and related national legislation:
- Modified "machinery" directive 2006/42/EC,
- "Low voltage" directive 2006/95/EEC,
- "EMC" directive 2004/108/EC,
- "Materials and parts in food contact" directive 89/109/EEC,
- Commission Directive 2002/72/EC of 6 August 2002 relating to plastic materials and articles intended to come into contact with foodstuffs.
- "ROHS" directive 2002/95/CE,
- "DEEE" directive 2002/96/CE.
- The following European harmonized standards and standards setting out health and safety rules:
- EN ISO 12100 1 2 2003
- EN 60204 -1 (2006),
- For Food Processors and blenders: EN 12852.
- For Vegetable cutting machine: EN 1678 1998.

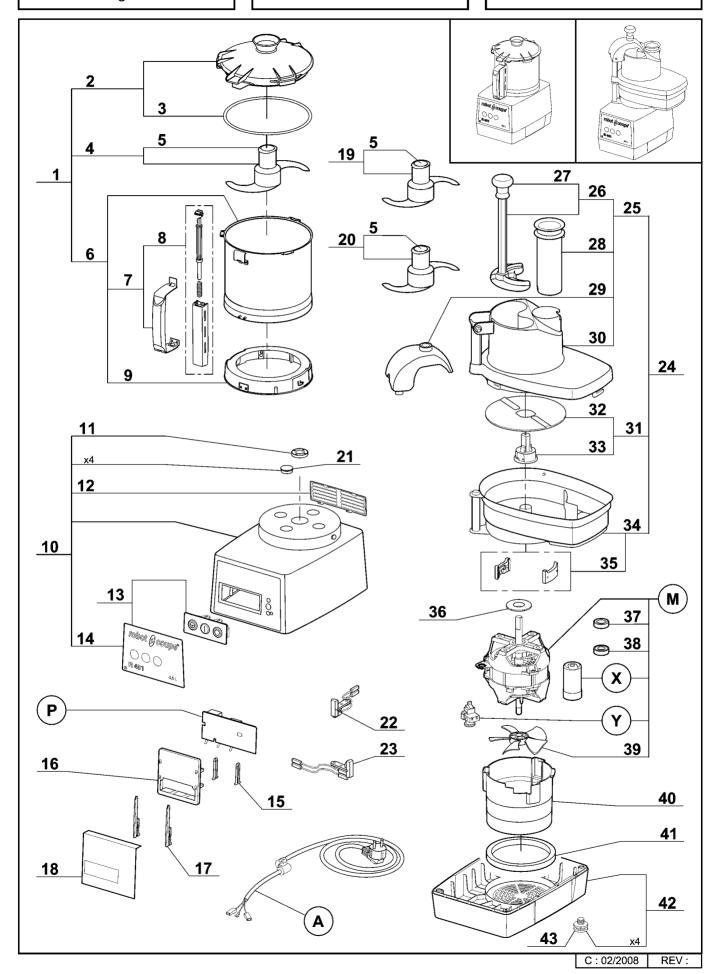
#### INDEXES OF PROTECTION:

- IP 55 for the switches.
- IP 34 for the machines.

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R 401 A

N° de série / Serial number - 467 - - - - -





## R 401 A

N° de série / Serial number - 467 - - - -

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39	117 610	VENTILATEUR MOTEUR	MOTOR FAN
40	104 110	CONDUIT DE VENTILATION	BAFFLE
41	101 099	TAMPON AMORTISSEUR	ABSORBER
42	39 201	ENS. SOCLE	BASE ASSEMBLY
43	101 082	PIED	FOOT



## R 401 A

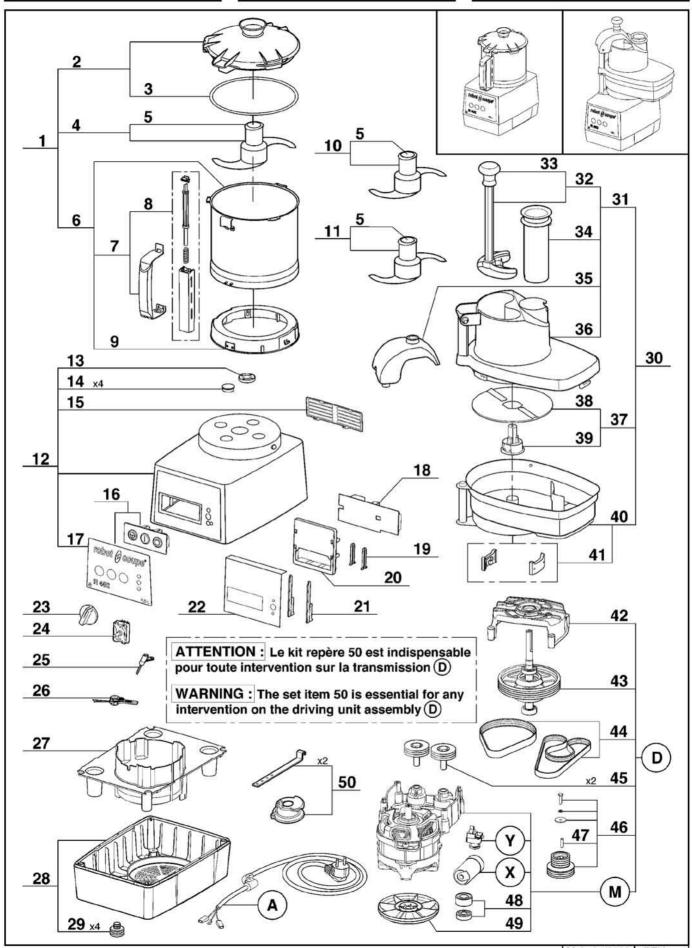
N° de série / Serial number - 467 - - - -

	1									
Index	Pièce / Part	Désignation			Descr	iption				
	Α	CABLE D'ALIM	<b>I</b> ENTATION		POW	ER CORD				
	М	MOTEUR		MOTOR						
	Р	PLATINE			CIRC	UIT BOARD				
	X	CONDENSATE	EUR		CAPA	ACITOR				
	Y	RELAIS MOTE				OR RELAY				
	•	1,22,10,110,12		WOTOKTELAT						
	Machir	ne	Voltage	Α	М	Р	Х	Υ		
	22 448 UK									
	2 449 UK		]	504 275						
	2 427 Pack 4D U		240/50/1							
	22 449 Aus	st	240/30/1	504 278	3 144	103 693	600 087	504 674		
	2 428 Aus									
	2 421 Pac	k 4D Aust								
	22 451 DK			504 276						
	22 552 CH		1	504 292						
	2 422 CH									
	22 446		230/50/1							
	2 425		4							
	2 424 Pag		4	504 274						
	2 423 Pack 4D SWE 22 450				_					
		220/60/1		3 155						
	2 429									
	22 447		120/60/1	504 277	3 156	103 692	600 089	503 692		
	2 426					l l				

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R 402 A - 1 Phase

N° de série / Serial number



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## R 402 A - 1 Phase

N° de série / Serial number - 416 - - - -

Index	Pièce / Part	Désignation	Description
1	27 342	CUTTER COMPLET	CUTTER ATTACHMENT
2	39 741	ENS. COUVERCLE CUTTER	CUTTER LID ASSEMBLY
3	39 740	JOINT DE COUVERCLE	LID SEAL
4	27 344	COUTEAU LISSE	SMOOTH BLADE
5	104 147	CAPUCHON COUTEAU	BLADE CAP
6	39 742	ENS. CUVE CUTTER	CUTTER BOWL ASSEMBLY
7	39 744	ENS. POIGNEE CUVE	BOWL HANDLE ASSEMBLY
8	39 743	ENS. TIGE SECURITE	SAFETY ROD ASSEMBLY
9	39 745	ENS. RONDELLE D'ACCROCHAGE	LOCKING WASHER ASSEMBLY
10	27 346	COUTEAU CRANTE	SERRATED BLADE
11	27 345	COUTEAU DENTE	FINE SERRATED BLADE
12	39 942	ENS. SUPPORT MOTEUR	MOTOR SUPPORT ASSEMBLY
13	501 010	BAGUE ETANCHEITE	SHAFT SEAL
14	104 070	CAPSULE CACHE VIS	BOLT COVER
15	104 122	GRILLE VENTILATION	VENT COVER
16	39 764	ENS. TABLEAU COMMANDE	CONTROL PANEL ASSEMBLY
17	39 765	PLAQUE FRONTALE	FRONT PLATE
18	39 943	ENS. PLATINE	CONTROL BOARD
19	102 913	CLAVETTE PLASTRON	PANEL KEY
20	102 911	SUPPORT PLATINE	CONTROL BOARD SUPPORT
21	117 703	CLAVETTE FIXE PLATINE	CONTROL BOARD KEY
22	104 131	ISOLANT PLATINE	CONTROL BOARD INSULATOR
23	117 805	POIGNEE SELECTEUR DE VITESSE	SPEED SELECTOR HANDLE
24	117 792	SELECTEUR DE VITESSE	SPEED SELECTOR
25	39 944	ENS. INTERRUPT. DE SECURITE COUPE-LEGUMES	VEGETABLE SLICER SAFETY SWITCH ASSEMBLY
26	39 945	ENS. INTERRUPT. DE SECURITE CUTTER	CUTTER SAFETY SWITCH ASSEMBLY
27	39 946	ENS. DEFLECTEUR	BAFFLE
28	39 112	ENS. SOCLE	BASE ASSEMBLY
29	101 082	PIED	FOOT
30	27 252	ENS. COUPE-LEGUMES	VEGETABLE SLICER ATTACHMENT
31	117 079	ENS. COUVERCLE COUPE-LEGUMES	FEED LD ASSEMBLY
32	29 324	ENS. POUSSOIR LEGUMES	VEGETABLE PUSHER ASSEMBLY
33	102 021	POIGNEE	HANDLE
34	102 022	POUSSOIR CAROTTES	ROUND PUSHER
35	102 020	GUIDE POUSSOIR	PUSHER GUIDE
36	102 016	COUVERCLE COUPE-LEGUMES	VEGETABLE FEED LID
37	102 019	ENS. DISQUE EVACUATEUR	SLING PLATE ASSEMBLY
38	117 092	DISQUE EVACUATEUR REVERSIBLE	REVERSIBLE SLING PLATE
39	117 091	MOYEU DISQUE EVACUATEUR	SLING PLATE HUB
40	104 076	CUVE COUPE-LEGUMES	VEGETABLE SLICER BOWL LOCKING PLATE ASSEMBLY
41	29 081 39 947	ENS. PLAQUETTE  ENS. COUVERCLE DE TRANSMISSION	DRIVING UNIT LID
43	39 948	ENS. AXE DE SORTIE	TRANSMISSION SHAFT ASSEMBLY
44	39 949	ENS. COURROIES	BELT ASSEMBLY
45	39 949	ENS. GALETS TENDEURS	RUNNING WHEELS ASSEMBLY
46	39 950	ENS. POULIE MOTRICE	DRIVING PULLEY ASSEMBLY
47	39 951	ENS. CLAVETTE MOTEUR	MOTOR SHAFT KEY
48	39 953	ENS. ROULEMENTS MOTEUR	MOTOR BALL BEARINGS KIT
49	118 512	VENTILATEUR MOTEUR	MOTOR FAN
50	39 962	KIT DE MONTAGE DES COURROIES	BELT ASSEMBLY KIT
			Mai Mignon BEV Lo

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## R 402 A - 1 Phase

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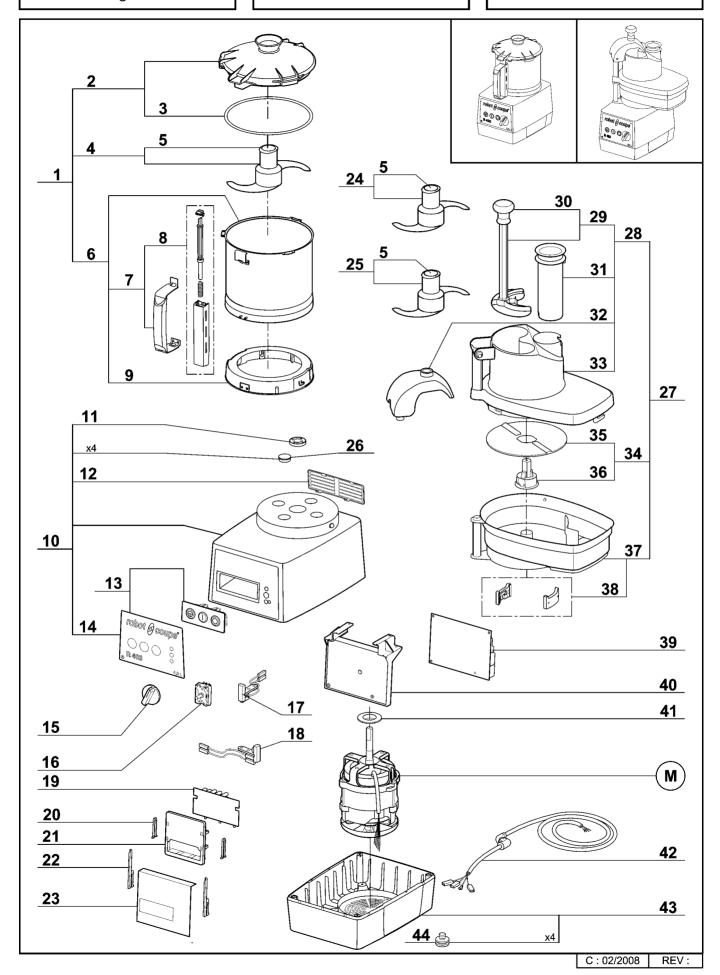
Index	Pièce / F	Part Désignation			Descri	iption				
	Α	CABLE D'ALI	MENTATION		POW	ER CORD				
	D ENS. TRANSMIS		MISSION							
	М		WIIOOIOIV							
		MOTEUR			MOT					
	X	CONDENSAT	EUR		CAPA	ACITOR				
	Υ	RELAIS MOT	EUR		MOTO	OR RELAY				
	М	achine	Voltage	Α	D	М	х	Y		
2	2 525		120/60/1	504 277	39 940	39 941	600 089	503 692		
:	2 459		120/60/1	504 277	39 940	39 94 1	600 089	503 692		
2	2 524		220/60/1		39 958 39 959		512 704			
- 4	2 452		220/60/1		03 330	00 000		312704		
2	2 520									
:	2 453			504 274		39 939	600 018			
:	2 455	Pack 4D								
	2 456	Pack 5D ALL								
:	2 457	Pack 4D SWE								
2	2 521	UK	230/50/1		e.			500 289		
:	2 454	UK		504 275	39 938					
:	2 458	Pack 4D UK			p-					
2	2 527	DK		504 276						
2:	2 526	СН	1	504.000	ş.					
:	2 488	СН		504 292	P					
2	2 522	Aust	240/50/1	504.078						
	2 489	Pack 4D Aust	240/50/1	504 278						

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R402 A - 3 Phases

N° de série / Serial number - 469 - - - - -





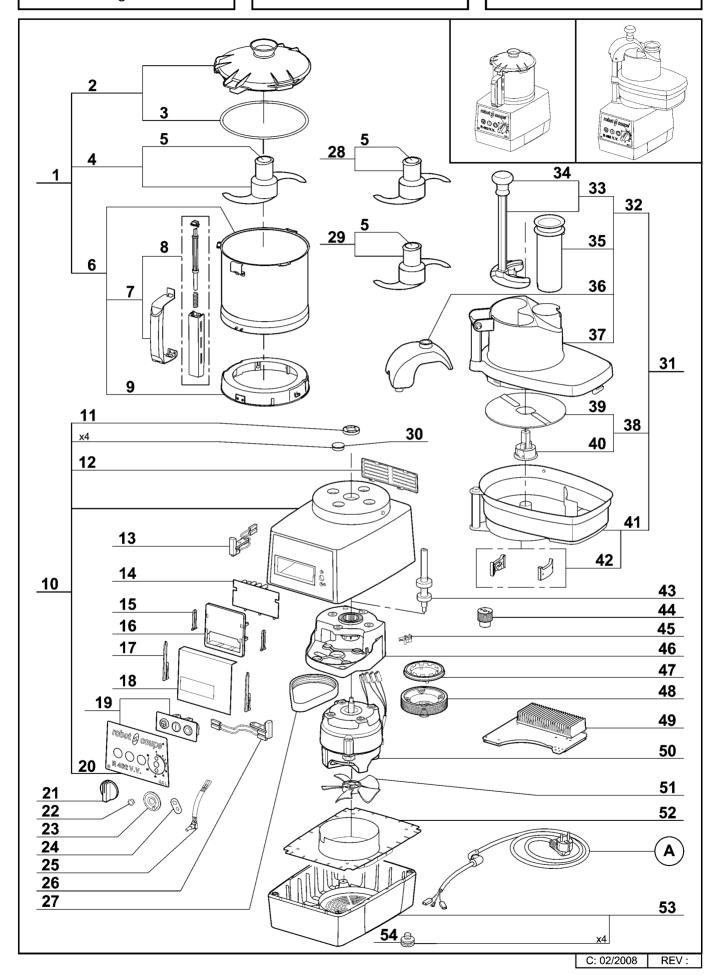
N° de série / Serial number - 469 - - - - - -

1 2	Pièce / Part	Désignation	Description	
2	27 342	CUTTER COMPLET	CUTTER ATTACHMENT	
	39 741	ENS. COUVERCLE CUTTER	CUTTER LID ASSEMBLY	
3	39 740	JOINT DE COUVERCLE	LID SEAL	
4	27 344	COUTEAU LISSE	SMOOTH BLADE	
5	104 147	CAPUCHON COUTEAU	BLADE CAP	
6	39 742	ENS. CUVE CUTTER	CUTTER BOWL ASSEMBLY	
7	39 744	ENS. POIGNEE CUVE	BOWL HANDLE ASSEMBLY	
8	39 743	ENS. TIGE DE SECURITE	SAFETY ROD ASSEMBLY	
9	39 745	ENS. RONDELLE D'ACCROCHAGE	LOCKING WASHER ASSEMBLY	
10	39 788	ENS. SUPPORT MOTEUR	MOTOR SUPPORT ASSEMBLY	
11	501 010	BAGUE ETANCHEITE	SHAFT SEAL	
12	104 122	GRILLE VENTILATION	VENT COVER	
13	39 764	ENS. TABLEAU COMMANDE	CONTROL PANEL ASSEMBLY	
14	39 765	PLAQUE FRONTALE	FRONT PLATE	
15	117 805	POIGNEE SELECTEUR DE VITESSE	SPEED SELECTOR HANDLE	
16	117 792	SELECTEUR DE VITESSE	SPEED SELECTOR	
17	29 379	ENS. INTERRUPT, DE SECURITE COUPE-LEGUMES	VEGETABLE SLICER SAFETY SWITCH ASSEMBLY	
18	29 441	ENS. INTERRUPTEUR DE SECURITE CUTTER	CUTTER SAFETY SWITCH ASSEMBLY	
19	102 921	CARTE BOUTONS	CONTROLS BOARD	
20	102 913	CLAVETTE PLASTRON	PANEL KEY	
21	102 911	SUPPORT PLATINE	CONTROL BOARD SUPPORT	
22	117 703	CLAVETTE FIXE PLATINE	CONTROL BOARD KEY	
23	104 131	ISOLANT PLATINE	CONTROL BOARD INSULATOR	
24	27 346	COUTEAU CRANTE	SERRATED BLADE	
25	27 345	COUTEAU DENTE	FINE SERRATED BLADE	
26	104 070	CAPSULE CACHE VIS	BOLT COVER	
27	27 252	ENS. COUPE-LEGUMES	VEGETABLE SLICER ATTACHMENT	
28	117 079	ENS. COUVERCLE COUPE-LEGUMES	FEED LEAD ASSEMBLY	
29	29 324	ENS. POUSSOIR LEGUMES	VEGETABLE PUSHER ASSEMBLY	
30	102 021	POIGNEE	HANDLE	
31	102 021	POUSSOIR CAROTTES	ROUND PUSHER	
32	102 022	GUIDE POUSSOIR		
33	102 016	COUVERCLE COUPE-LEGUMES	PUSHER GUIDE VEGETABLE FEED LEAD	
34	102 010	ENS. DISQUE EVACUATEUR	SLING PLATE ASSEMBLY	
35	117 092	DISQUE EVACUATEUR REVERSIBLE	REVERSIBLE SLING PLATE	
36	117 092	MOYEU DISQUE EVACUATEUR	SLING PLATE HUB	
37	104 076	CUVE COUPE-EGUMES	VEGETABLE SLICER BOWL	
	29 081	ENS. PLAQUETTES	LOCKING PLATE ASSEMBLY	
38	102 600		CONTROL BOARD	
39		PLATINE  FOLIERBE SUPPORT BLATINE		
40	117 809	EQUERRE SUPPORT PLATINE	CONTROL BOARD SUPPORT	
41	104 079	CARLE D'ALIMENTATION	MOTOR CENTRING	
	504 282	CABLE D'ALIMENTATION	POWER CORD	
42	39 112	ENS. SOCLE	BASE ASSEMBLY FOOT	
42 43 44	101 082	PIED		

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R 402 V.V.A

N° de série / Serial number - 470 - - - - -





## R 402 V.V.A

N° de série / Serial number - 470 - - - -

Index	Pièce / Part	Désignation	Description	
1	27 342	CUTTER COMPLET	CUTTER ATTACHMENT	
2	39 741	ENS. COUVERCLE CUTTER	CUTTER LID ASSEMBLY	
3	39 740	JOINT DE COUVERCLE	LID SEAL	
4	27 344	COUTEAU LISSE	SMOOTH BLADE	
5	104 147	CAPUCHON COUTEAU	BLADE CAP	
6	39 742	ENS. CUVE CUTTER	CUTTER BOWL ASSEMBLY	
7	39 744	ENS. POIGNEE CUVE	BOWL HANDLE ASSEMBLY	
8	39 743	ENS. TIGE SECURITE	SAFETY ROD ASSEMBLY	
9	39 745	ENS. RONDELLE D'ACCROCHAGE	LOCKING WASHER ASSEMBLY	
10	39 794	ENS. SUPPORT MOTEUR	MOTOR SUPPORT ASSEMBLY	
11	501 010	BAGUE ETANCHEITE	SHAFT SEAL	
12	104 122	GRILLE VENTILATION	VENT COVER	
13	29 379	ENS. INTERRUPT. DE SECURITE COUPE-LEGUMES	VEGETABLE SLICER SAFETY SWITCH ASSEMBLY	
14	102 921	CARTE BOUTONS	CONTROLS BOARD	
15	102 913	CLAVETTE PLASTRON	PANEL KEY	
16	102 911	SUPPORT PLATINE	CONTROL BOARD SUPPORT	
17	117 703	CLAVETTE FIXE PLATINE	CONTROL BOARD KEY	
18	104 131	ISOLANT PLATINE	CONTROL BOARD INSULATOR	
19	39 766	ENS. TABLEAU COMMANDE	CONTROL PANEL ASSEMBLY	
20	39 767	PLAQUE FRONTALE	FRONT PLATE	
21	117 073	POIGNEE POTENTIOMETRE	POTENTIOMETER HANDLE	
22	103 308	ECROU EPAULE POTENTIOMETRE	POTENTIOMETER NUT	
23	104 440	BUTEE POTENTIOMETRE	POTENTIOMETER STOP	
24	101 551	PLAQUE ANTIROTATION POTENTIOMETRE	POTENTIOMETER ANTI-ROTATING WASHER	
25	39 202	POTENTIOMETRE	POTENTIOMETER	
26	29 441	ENS. INTERRUPTEUR DE SECURITE CUTTER	CUTTER SAFETY SWITCH ASSEMBLY	
27	503 940	COURROIE	BELT	
28	27 346	COUTEAU CRANTE	SERRATED BLADE	
29	27 345	COUTEAU DENTE	FINE SERRATED BLADE	
30	104 070	CAPSULE CACHE VIS	BOLT COVER	
31	27 252	ENS. COUPE-LEGUMES	VEGETABLE SLICER ATTACHMENT	
32	117 079	ENS. COUVERCLE COUPE-LEGUMES	FEED LEAD ASSEMBLY	
33	29 324	ENS. POUSSOIR LEGUMES	VEGETABLE PUSHER ASSEMBLY	
34	102 021	POIGNEE	HANDLE	
35	102 022	POUSSOIR CAROTTES	ROUND PUSHER	
36	102 020	GUIDE POUSSOIR	PUSHER GUIDE	
37	102 016	COUVERCLE COUPE-LEGUMES	VEGETABLE FEED LEAD	
38	102 019	ENS. DISQUE EVACUATEUR	SLING PLATE ASSEMBLY	
39	117 092	DISQUE EVACUATEUR REVERSIBLE	REVERSIBLE SLING PLATE	
40	117 091	MOYEU DISQUE EVACUATEUR	SLING PLATE HUB	
41	104 076	CUVE COUPE-LEGUMES	VEGETABLE SLICER BOWL	
42	29 081	ENS. PLAQUETTES	LOCKING PLATES ASSEMBLY	
43	29 604	ENS. AXE TRANSMISSION	TRANSMISSION SHAFT ASSEMBLY	
44	102 924	POULIE MOTRICE	DRIVING PULLEY	
45	102 920	CAPTEUR DE VITESSE	SPEED SENSOR	
46	104 125	SUPPORT TRANSMISSION	TRANSMISSION SUPPORT	
47	102 922	ROUE DENTEE	TOOTHED WHEEL	
48	102 923	POULIE RECEPTRICE	DRIVEN PULLEY	
49	102 935	VARIATEUR	VARIATOR	
50	303 076	MOTEUR	MOTOR	
51	102 934	VENTILATEUR	FAN	
52	104 109	DEFLECTEUR	DEFLECTOR	
53	39 112	ENS. SOCLE	BASE ASSEMBLY	
54	101 082	PIED	FOOT	
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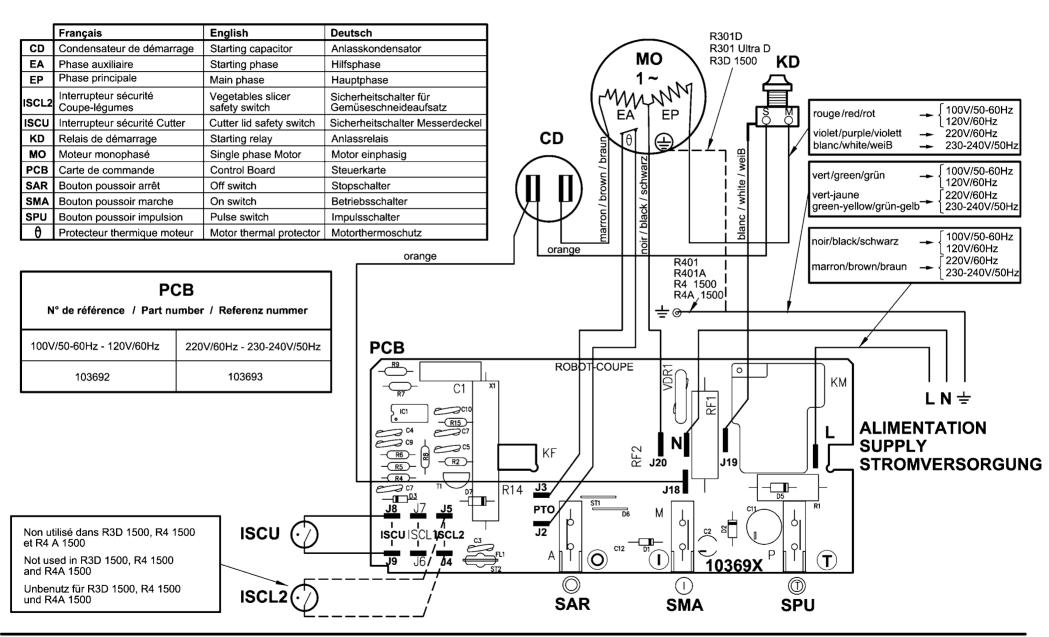


## R 402 V.V.A

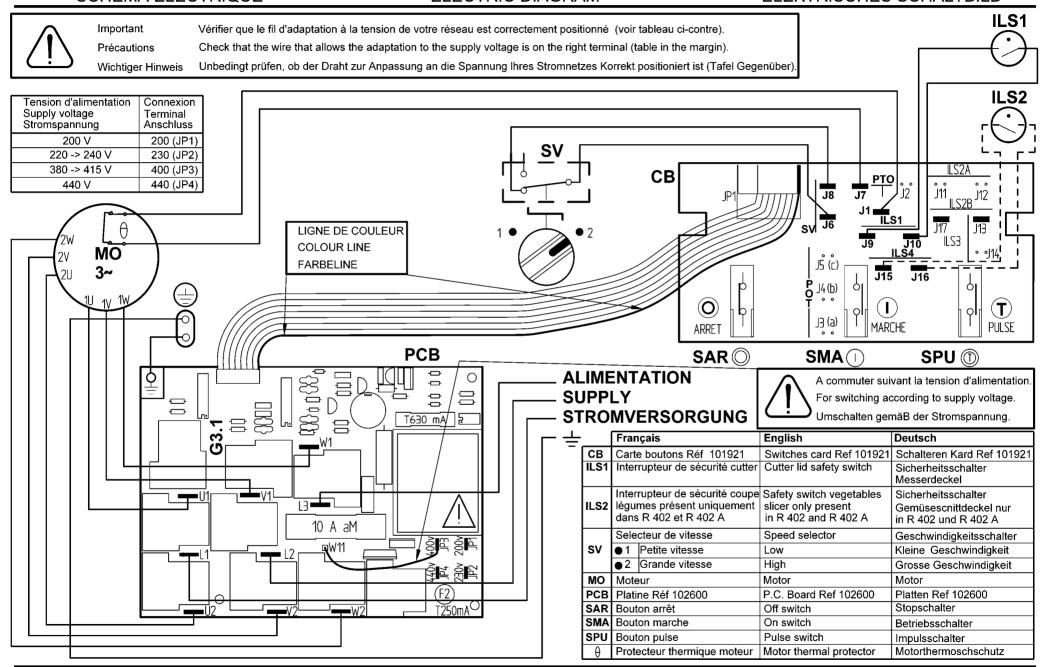
N° de série / Serial number - 470 - - - -

Index	Pièce / Part	Désignation	Description	
	Α	CABLE D'ALIMENTATION	POWER CORD	
	Machine		Voltage	Α
	22 458	UK		504 280
	2 443 UK			504 200
	22 460	Aust		504 285
	2 445	Aust		
	2 439	Pack 4D Aust		
	22 462	СН	200-240/50/60/1	504 672
	2 440	СН	200-240/30/00/1	304 072
	22 461	DK		504 281
	22 459			
	2 444			504 279
	2 442	Pack 5D ALL		
	2 441	Pack 6D SWE		

# R301D, R301 Ultra D, R3D 1500, R401, R401A, R4 1500, R4A 1500 100V/50-60Hz-120V/60Hz-220V/60Hz-230-240V/50Hz 1~ SCHEMA ELECTRIQUE ELECTRIC DIAGRAM ELEKTRISCHES SCHALTBILD



# **R4-R4 A - Blixer® 4-Blixer® 4 A - R402-R402 A** 230V/50Hz - 380-415V/50Hz - 220V/60Hz - 380-415V/60Hz 3~ SCHEMA ELECTRIQUE ELECTRIC DIAGRAM ELEKTRISCHES SCHALTBILD



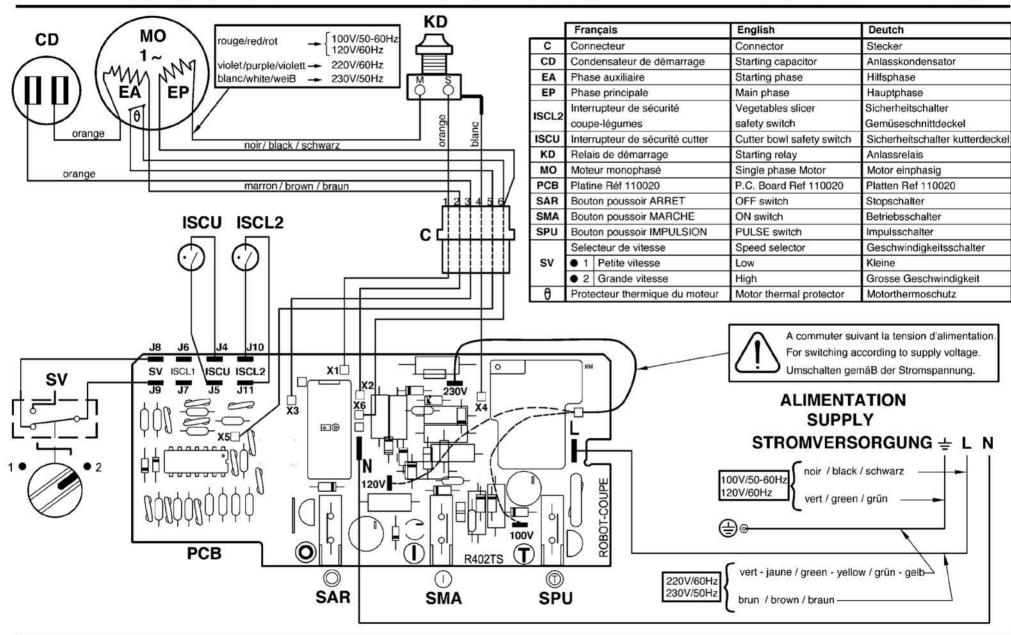
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N° 407857 b Maj : 10/07

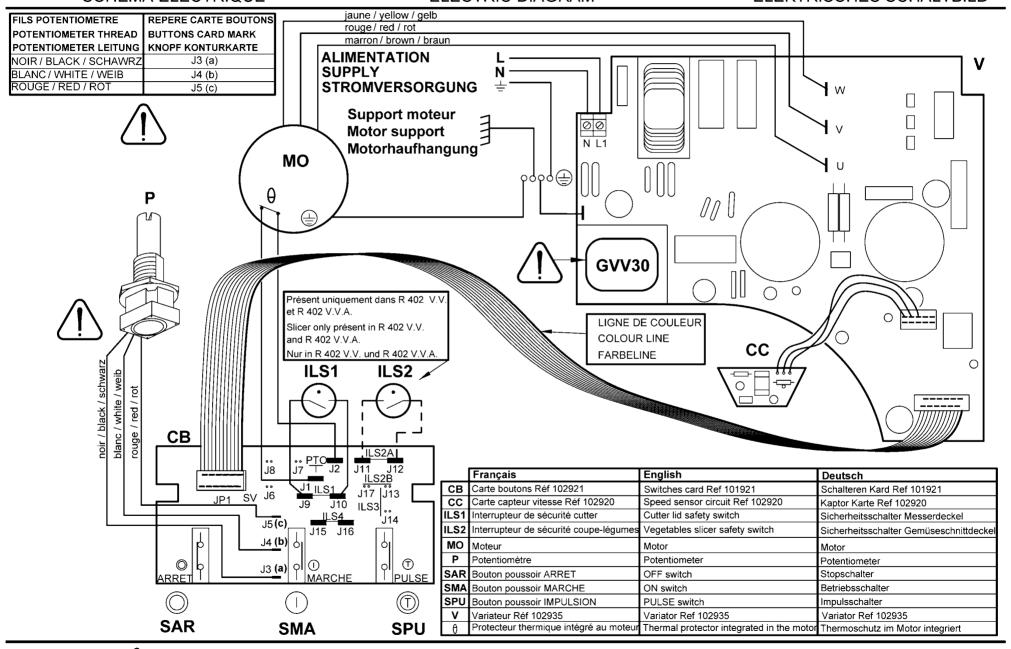
**ELECTRIC DIAGRAM** 

**ELEKTRISCHES SCHALTBILD** 

Maj: 03/09



R4 V.V. - R4 V.V.A - Blixer®4 V.V. - Blixer®4 V.V.A - R402 V.V. - R402 V.V.A 200-240V/50-60Hz 1~ SCHEMA ELECTRIQUE ELECTRIC DIAGRAM ELEKTRISCHES SCHALTBILD



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N° 407868 b Maj : 10/07





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